

MATERIAL SAFETY DATA SHEET

GEON WJAC35L NAT (EX-3787)

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION

33587 Walker Road, Avon Lake, OH 44012

Telephone : Product Stewardship (440) 930-1395

Emergency telephone : CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure

or accident).

Product name : GEON WJAC35L NAT (EX-3787)

Product code : VC10004356 Chemical Name : Mixture CAS-No. : Mixture

Product Use : Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

| Components | CAS-No. | Weight percent |
|---|------------|----------------|
| Aluminate (Al(OH)63-), (OC-6-11)-, | 11097-59-9 | 1 - 5 |
| magnesium carbonate hydroxide (2:6:1:4) | | |
| Antimony trioxide | 1309-64-4 | 1 - 5 |
| Calcium carbonate | 1317-65-3 | 10 - 30 |

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating or processing. The end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure: : Inhalation, Ingestion, Skin contact

Acute exposure

Inhalation : Resin particles, like other inert materials, can be mechanically

irritating.

Ingestion : May be harmful if swallowed.

Eyes : Resin particles, like other inert materials, are mechanically irritating to

eves.

Skin : Experience shows no unusual dermatitis hazard from routine handling.



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Chronic exposure : Refer to Section 11 for Toxicological Information.

Medical Conditions Aggravated by Exposure: : None known.

4. FIRST AID MEASURES

Inhalation Move to fresh air in case of accidental inhalation of fumes from

overheating or combustion. When symptoms persist or in all cases of

doubt seek medical advice.

Do not induce vomiting without medical advice. When symptoms Ingestion

persist or in all cases of doubt seek medical advice.

Rinse immediately with plenty of water, also under the eyelids, for at Eyes

least 15 minutes. If eye irritation persists, seek medical attention.

Skin Wash off with soap and plenty of water. If skin irritation persists

seek medical attention.

5. FIRE-FIGHTING MEASURES

Flash point not applicable

Flammable Limits

Upper explosion limit not applicable Lower explosion limit not applicable Not applicable Autoignition temperature

Suitable extinguishing media Carbon dioxide blanket, Water spray, Dry powder, Foam.

Special Fire Fighting

Procedures

Fullface self-contained breathing apparatus (SCBA) used in positive

pressure mode should be worn to prevent inhalation of airborne

contaminants.

Unusual Fire/Explosion

Hazards

May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions. Carbon dioxide (CO2), carbon monoxide (CO),

oxides of nitrogen (NOx), other hazardous materials, and smoke are

all possible.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions Wear appropriate personal protection during cleanup, such as

impervious gloves, boots and coveralls.

Should not be released into the environment. The product should not Environmental precautions

be allowed to enter drains, water courses or the soil.

Methods for cleaning up : Clean up promptly by sweeping or vacuum. Package all material in

plastic, cardboard or metal containers for disposal. Refer to Section



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13 of this MSDS for proper disposal methods.

7. HANDLING AND STORAGE

Handling : Take measures to prevent the build up of electrostatic charge. Heat

only in areas with appropriate exhaust ventilation. Processing fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of

these materials.

Storage : Keep containers dry and tightly closed to avoid moisture absorption

and contamination. Keep in a dry, cool place.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Respiratory protection : No personal respiratory protective equipment normally required. If

dusty conditions occur wear appropriate respiratory protection.

Eye/Face Protection : Safety glasses with side-shields

Hand protection : Protective gloves

Skin and body protection : Long sleeved clothing

Additional Protective

Measures

Safety shoes

General Hygiene Considerations : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday. This product may contain residual vinyl chloride monomer (VCM) (CAS number 75-01-4) below 8.5 ppm (0.00085%). It is unlikely, under normal working conditions with adequate ventilation, that the exposure limits will be exceeded for residual VCM. However, the user should take the necessary precautions (e.g. mechanical ventilation, local exhaust ventilation, air-monitoring, respiratory protection, etc.) to ensure airborne levels of any vapors including VCM or dusts that may be released during heating or processing are

below regulated levels.

Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide

appropriate exhaust ventilation at machinery.

Exposure limit(s)



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| Components | Value | Exposure time | Exposure type | List: |
|-------------------|-----------|-----------------------------------|----------------------|----------|
| Antimony trioxide | 0.5 mg/m3 | Time Weighted Average (TWA): | as Sb | MX OEL |
| | 0.5 mg/m3 | Time Weighted Average (TWA): | as Sb | ACGIH |
| | 0.5 mg/m3 | Recommended exposure limit (REL): | as Sb | NIOSH |
| | 0.5 mg/m3 | PEL: | as Sb | OSHA Z1 |
| | 0.5 mg/m3 | Time Weighted Average (TWA): | as Sb | OSHA Z1A |
| Calcium carbonate | 5 mg/m3 | PEL: | Respirable fraction. | OSHA Z1 |
| | 15 mg/m3 | PEL: | Total dust. | OSHA Z1 |
| | 10 mg/m3 | Time Weighted Average (TWA): | | MX OEL |
| | 20 mg/m3 | Short Term Exposure Limit (STEL): | | MX OEL |

9. PHYSICAL AND CHEMICAL PROPERTIES

Form : solid Evaporation rate Not applicable pellets, powder Specific Gravity Not determined Appearance Colour NO PIGMENT Bulk density Not established : not applicable Odour : very faint Vapour pressure : not applicable Melting point/range : Not determined Vapour density **Boiling Point:** : not applicable pН : not applicable

Water solubility : insoluble

10. STABILITY AND REACTIVITY

Stability : Stable

Hazardous Polymerization : Will not occur.

Conditions to avoid : Keep away from oxidizing agents and open flame. To avoid thermal

decomposition, do not overheat.

Incompatible Materials : Incompatible with strong acids and oxidizing agents., Avoid contact

with acetal homopolymers and acetal copolymers during processing.

Hazardous decomposition

products

: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.

Prolonged heating (approximately 30 minutes or more) above 392 °F (200 °C) or short term heating at 482 °F (250 °C) may result in product decomposition and evolution of carbon monoxide and

hydrogen chloride.

11. TOXICOLOGICAL INFORMATION



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This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

| CAS-No. | Chemical Name | Effect | Target Organ |
|------------|---|------------------|---------------------------|
| 11097-59-9 | Aluminate (Al(OH)63-), (OC-6-11)-, magnesium carbonate hydroxide (2:6:1:4) | Irritant | Eyes, Skin. |
| 1309-64-4 | Antimony trioxide | Systemic effects | Eyes, Respiratory system. |
| | | sensitizer | Skin. |
| 1317-65-3 | Calcium carbonate | Irritant | Eyes, Skin. |
| | | Systemic effects | Eyes, Skin, Respiratory |
| | | | system. |

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

| CAS-No. | Chemical Name | Route | Value | Species |
|-----------|-------------------|-----------|----------------|---------|
| 1309-64-4 | Antimony trioxide | Oral LD50 | > 34,600 mg/kg | rat |

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

| CAS-No. | Chemical Name | OSHA | IARC | NTP |
|-----------|-------------------|------|------|-----|
| 1309-64-4 | Antimony trioxide | no | 2B | no |

IARC Carcinogen Classifications:

- 1 The component is carcinogenic to humans.
- 2A The component is probably carcinogenic to humans.
- 2B The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

- 1 The component is known to be a human carcinogen.
- 2 The component is reasonably anticipated to be a human carcinogen.

Additional Health Hazard Information:

Antimony trioxide 1309-64-4 Can cause eye irritation. Can cause skin irritation. Symptoms may include redness and burning of skin, and other skin damage. Additional symptoms of skin contact may include: antimony measles (a red, pimply rash).

12. ECOLOGICAL INFORMATION

Persistence and degradability : Not readily biodegradable.

Environmental Toxicity : Adverse ecological impact is not known or expected under normal

use.



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Bioaccumulation Potential : no data available

Additional advice : not applicable

13. DISPOSAL CONSIDERATIONS

Product : Like most thermoplastic plastics the product can be recycled. Where

possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

Contaminated packaging : Recycling is preferred when possible. The generator of waste

material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal,

state/provincial and local regulations.

14. TRANSPORT INFORMATION

U.S. DOT Classification : Not regulated for transportation.

ICAO/IATA : Not regulated for transportation.

IMO/IMDG (maritime) : Not regulated for transportation.

15. REGULATORY INFORMATION

US Regulations:

OSHA Status : Classified as hazardous based on components.

TSCA Status : All components of this product are listed on or exempt from the

TSCA Inventory.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

California Proposition

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WARNING! This product contains a chemical known to the State of California to cause cancer., WARNING! This product contains a

chemical known to the State of California to cause birth defects or

other reproductive harm.

SARA Title III Section 302 Extremely Hazardous Substance



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Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

| Chemical Name | CAS-No. | Weight percent |
|--------------------|-----------|----------------|
| ANTIMONY COMPOUNDS | 1309-64-4 | 1.00 - 5.00 |

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

| Chemical Name | CAS-No. | Weight | NPRI ID# |
|-------------------|-----------|-------------|----------|
| | | percent | |
| Antimony trioxide | 1309-64-4 | 1.00 - 5.00 | |
| Zinc stearate | 557-05-1 | 0.10 - 1.00 | |

WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

| CAS-No. | |
|-----------|--|
| 1309-64-4 | |

DSL : All components of this product are on the Canadian Domestic

Substances List (DSL) or are exempt.

National Inventories:

Australia AICS : Listed

China IECS : Not determined

Europe EINECS : Listed

Japan ENCS : Not determined

Korea KECI : Listed

Philippines PICCS : Listed

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The



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| information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. |
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