MATERIAL SAFETY DATA SHEET GEON L8180 WHITE 1147

Version Number 1.1 Revision Date 11/26/2007

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone:Emergency telephone:	Product Stewardship (440) 930-1395 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	GEON L8180 WHITE 1147
Product code	VC10004516
Chemical Name	Mixture
CAS-No.	Mixture
Product Use	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
8-Oxa-3,5-dithia-4-stannatetradecanoic acid, 10-ethyl-4,4-dimethyl-7-oxo-, 2-ethylhexyl	57583-35-4	1 - 5
ester		
Calcium stearate	1592-23-0	1 - 5
Stannane,	57583-34-3	1 - 5
methyltris(2-ethylhexyloxycarbonylmethylth		
io)-		
Titanium dioxide	13463-67-7	1 - 5
Calcium carbonate	471-34-1	5 - 10

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating or processing. The end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions.

POTENTIAL HEALTH EFFECTS

Eyes

Routes of Exposure:	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation Ingestion	Resin particles, like other inert materials, can be mechanically irritating.May be harmful if swallowed.

: Resin particles, like other inert materials, are mechanically irritating to

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Skin	eyes. : Experience shows no unusual dermatitis hazard from routine handling
Chronic exposure	: Refer to Section 11 for Toxicological Information.
Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases o doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists see medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: Not applicable
Flammable Limits	
Upper explosion limit	: Not applicable
Lower explosion limit Autoignition temperature	: Not applicable : Not applicable
Suitable extinguishing media	: Carbon dioxide blanket, Water spray, Dry powder, Foam.
Special Fire Fighting Procedures	: Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
Unusual Fire/Explosion Hazards	: May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) unde fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxide of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
	We are a supervised and a stration device a large such as
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.

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		plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
		7. HANDLING AND STORAGE
Handling	:	Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. Processing fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials.
Storage	:	Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.
8. EXI	POSUE	RE CONTROLS / PERSONAL PROTECTION
Respiratory protection	:	No personal respiratory protective equipment normally required. If dusty conditions occur wear appropriate respiratory protection.
Eye/Face Protection	:	Safety glasses with side-shields
Hand protection	:	Protective gloves
Skin and body protection	:	Long sleeved clothing
Additional Protective Measures	:	Safety shoes
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice Wash hands before breaks and at the end of workday. This product may contain residual vinyl chloride monomer (VCM) (CAS number 75-01-4) below 8.5 ppm (0.00085%). It is unlikely, under normal working conditions with adequate ventilation, that the exposure limits will be exceeded for residual VCM. However, the user should take the necessary precautions (e.g. mechanical ventilation, local exhaust ventilation, air-monitoring, respiratory protection, etc.) to ensure airborne levels of any vapors including VCM or dusts that may be released during heating or processing are below regulated levels.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.
Exposure limit(s)		

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Components	Value	Exposure time	Exposure type	List:
8-Oxa-3,5-dithia-4-sta nnatetradecanoic acid, 10-ethyl-4,4-dimethyl- 7-oxo-, 2-ethylhexyl ester	0.1 mg/m3	Time Weighted Average (TWA):	as Sn	ACGIH
	0.2 mg/m3	Short Term Exposure Limit (STEL):	as Sn	ACGIH
	0.1 mg/m3	PEL:	as Sn	OSHA Z1
	0.1 mg/m3	Time Weighted Average (TWA):	as Sn	MX OEL
	0.2 mg/m3	Short Term Exposure Limit (STEL):	as Sn	MX OEL
Calcium stearate	10 mg/m3	Time Weighted Average (TWA):		ACGIH
Calcium carbonate	10 mg/m3	Time Weighted Average (TWA):		ACGIH
	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average (TWA):		MX OEL
	20 mg/m3	Short Term Exposure Limit (STEL):		MX OEL
Stannane, methyltris(2-ethylhexy loxycarbonylmethylthi o)-	0.1 mg/m3	Time Weighted Average (TWA):	as Sn	ACGIH
	0.2 mg/m3	Short Term Exposure Limit (STEL):	as Sn	ACGIH
	0.1 mg/m3	PEL:	as Sn	OSHA Z1
	0.1 mg/m3	Time Weighted Average (TWA):	as Sn	MX OEL
	0.2 mg/m3	Short Term Exposure Limit (STEL):	as Sn	MX OEL
Titanium dioxide	10 mg/m3	Time Weighted Average (TWA):		ACGIH
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average (TWA):	as Ti	MX OEL
	20 mg/m3	Short Term Exposure Limit (STEL):	as Ti	MX OEL

9. PHYSICAL AND CHEMICAL PROPERTIES

- Form Appearance Color Odour Melting point/range
- Solid
 pellets, powder
 WHITE
 Very faint
 Not determined

Evaporation rate Specific Gravity Bulk density Vapour pressure Vapour density Not applicableNot determinedNot established

- : Not applicable
- : Not applicable

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Boiling Point: Water solubility	: Not applicable : Insoluble	рН	: Not applicable
	10. STABILI	FY AND REACTIVITY	
Stability	: Stable.		
Hazardous Polymerization	: Will not oc	cur.	
Conditions to avoid		from oxidizing agents and ion, do not overheat.	open flame. To avoid thermal
Incompatible Materials	1	e	kidizing agents., Avoid contact copolymers during processing.
Hazardous decomposition products	(NOx), othe Prolonged 1 (200 °C) or	er hazardous materials, and heating (approximately 30 short term heating at 482 °	tide (CO), oxides of nitrogen d smoke are all possible. minutes or more) above 392 °F F (250 °C) may result in product n monoxide and hydrogen

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
57583-35-4	8-Oxa-3,5-dithia-4-stannat etradecanoic acid, 10-ethyl-4,4-dimethyl-7-o xo-, 2-ethylhexyl ester	Irritant	Eyes, Skin.
57583-34-3	Stannane, methyltris(2-ethylhexylox ycarbonylmethylthio)-	Irritant	Eyes, Skin.
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.
471-34-1	Calcium carbonate	Irritant	Eyes, Skin.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
1592-23-0	Calcium stearate	Oral LD50	>10 gm/kg	rat
57583-34-3	Stannane, methyltris(2-ethylhexylox ycarbonylmethylthio)-	Oral LD50	920 mg/kg	rat
471-34-1	Calcium carbonate	Oral LD50	6,450 mg/kg	rat

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Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
13463-67-7	Titanium dioxide	no	2B	no

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.

2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

	12. ECOLOGICAL INFORMATION
Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Adverse ecological impact is not known or expected under normal use
Bioaccumulation Potential	: No data available
Additional advice	: Not applicable
	13. DISPOSAL CONSIDERATIONS
Product	: Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Not regulated for transportation.
ICAO/IATA (air)	: Not regulated for transportation.
IMO / IMDG (maritime)	: Not regulated for transportation.
	15. REGULATORY INFORMATION

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US Regulations:					
OSHA Status	:	Classified as h	azardous based o	n components.	
				-	
TSCA Status	:	All componen Inventory.	ts of this product	are listed on or ex	empt from the TSCA
US. EPA CERCLA Hazardou	us Subs	stances (40 CFR	302)		
Not applicable					
California Proposition 65	n :	Not applicable			
	Tytreme	elv Hazardous S	ubstance		
SARA Title III Section 302 F	2/11/01/10	iery muzuruous s	dobtanee		
SARA Title III Section 302 E	• • •	· · · · · · · · · · · · · · · · · · ·			
Unless specific chemicals are			ection, this produ	ct is Not Applica	ble under this regulat
	Foxic C	Chemicals: ified under this s	ection, this produ		-
Unless specific chemicals are SARA Title III Section 313 T Unless specific chemicals are Canadian Regulations: <u>National Pollutant Rel</u> Chemical Name	Foxic C	Chemicals: ified under this s	ection, this produ	ct is Not Applica	-
Unless specific chemicals are SARA Title III Section 313 T Unless specific chemicals are	Гoxic С	Chemicals:	-		
Unless specific chemicals are SARA Title III Section 313 T Unless specific chemicals are Canadian Regulations: <u>National Pollutant Rel</u> <u>Chemical Name</u> <u>Aluminum oxide</u>	Foxic C e identit lease In	Chemicals: ified under this s nventory (NPRI)	ection, this produ	ct is Not Applica	ble under this regulat
Unless specific chemicals are SARA Title III Section 313 T Unless specific chemicals are Canadian Regulations: <u>National Pollutant Rel</u> <u>Chemical Name</u> <u>Aluminum oxide</u> WHMIS Classification	Foxic C e identif lease In	Chemicals: ified under this s nventory (NPRI)	ection, this produ	ct is Not Applica	ble under this regulat
Unless specific chemicals are SARA Title III Section 313 T Unless specific chemicals are Canadian Regulations: <u>National Pollutant Rel</u> <u>Chemical Name</u> <u>Aluminum oxide</u>	Foxic C e identif lease In	Chemicals: ified under this s nventory (NPRI)	ection, this produ	ct is Not Applica	ble under this regulat
Unless specific chemicals are SARA Title III Section 313 T Unless specific chemicals are Canadian Regulations: <u>National Pollutant Rel</u> <u>Chemical Name</u> <u>Aluminum oxide</u> WHMIS Classification	Foxic C e identif lease In	Chemicals: ified under this s nventory (NPRI)	ection, this produ	ct is Not Applica	ble under this regulat
Unless specific chemicals are SARA Title III Section 313 T Unless specific chemicals are Canadian Regulations: <u>National Pollutant Rel</u> <u>Chemical Name</u> <u>Aluminum oxide</u> WHMIS Classificatio WHMIS Ingredient Di <u>CAS-No.</u> 57583-35-4	Foxic C e identif lease In	Chemicals: ified under this s <u>nventory (NPRI)</u> D2A ure List All componen	ection, this produ	ct is Not Applica Weight % 0.10 - 1.00 are on the Canad	ble under this regulat
Unless specific chemicals are SARA Title III Section 313 T Unless specific chemicals are Canadian Regulations: <u>National Pollutant Rel</u> <u>Chemical Name</u> <u>Aluminum oxide</u> WHMIS Classification WHMIS Ingredient Di <u>CAS-No.</u> <u>57583-35-4</u> <u>57583-34-3</u>	Foxic C e identif lease In	Chemicals: ified under this s <u>nventory (NPRI)</u> D2A ure List All componen	cAS-No. 1344-28-1	ct is Not Applica Weight % 0.10 - 1.00 are on the Canad	ble under this regulat
Unless specific chemicals are SARA Title III Section 313 T Unless specific chemicals are Canadian Regulations: <u>National Pollutant Rel</u> Chemical Name Aluminum oxide WHMIS Classification WHMIS Ingredient Di <u>CAS-No.</u> 57583-35-4 57583-34-3 DSL	Foxic C e identif lease In	Chemicals: ified under this s <u>nventory (NPRI)</u> D2A ure List All componen Substances Lis	cAS-No. CAS-No. 1344-28-1 ts of this product t (DSL) or are ex	ct is Not Applica Weight % 0.10 - 1.00 are on the Canad	ble under this regulat

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		16. OTHER INFORMATION
Philippines PICCS	:	Not determined
Korea KECI	:	Not determined
Japan ENCS	:	Not determined
Europe EINECS	:	Listed
China IECS	:	Not determined

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.