MATERIAL SAFETY DATA SHEET **GEON E2040 WHITE 1000**

Version Number 1.0 Revision Date 01/08/2007

Page 1 of 7 Print Date 11/25/2011

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone Emergency telephone number	:	Product Stewardship (440) 930-1395 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	GEON E2040 WHITE 1000
Product code	:	VC10004646
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Titanium dioxide	13463-67-7	1 - 5
Calcium carbonate	1317-65-3	5 - 10

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating or processing. The end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation Ingestion	Resin particles, like other inert materials, can be mechanically irritating.May be harmful if swallowed.
Eyes	: Resin particles, like other inert materials, are mechanically irritating to eyes.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.
Medical Conditions Aggravated by Exposure:	: None known.

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MATERIAL SAFETY DATA SHEET **GEON E2040 WHITE 1000**

Version Number 1.0 Revision Date 01/08/2007 Page 2 of 7 Print Date 11/25/2011

	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists see medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: Not applicable
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting	 Not applicable Not applicable Not applicable Carbon dioxide blanket, water spray, dry powder, foamnone. Fullface self-contained breathing apparatus (SCBA) used in positive
Procedures Unusual Fire/Explosion Hazards	 pressure mode should be worn to prevent inhalation of airborne contaminants. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxide of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 1: of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. Processing fume

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MATERIAL SAFETY DATA SHEET **GEON E2040 WHITE 1000**

Version Number 1.0 Revision Date 01/08/2007 Page 3 of 7 Print Date 11/25/2011

Storage	:	condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials. Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.
8. EXP	OSUI	RE CONTROLS / PERSONAL PROTECTION
Respiratory protection	:	No personal respiratory protective equipment normally required. If dusty conditions occur wear appropriate respiratory protection.
Eye/Face Protection	:	Safety glasses with side-shields.
Hand protection	:	Protective gloves.
Skin and body protection	:	Long sleeved clothing.
Additional Protective Measures	:	Safety shoes.
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday. This product may contain residual vinyl chloride monomer (VCM) (CAS number 75-01-4) below 8.5 ppm (0.00085%). It is unlikely, under normal working conditions with adequate ventilation, that the exposure limits will be exceeded for residual VCM. However, the user should take the necessary precautions (e.g. mechanical ventilation, local exhaust ventilation, air-monitoring, respiratory protection, etc.) to ensure airborne levels of any vapors including VCM or dusts that may be released during heating or processing are below regulated levels.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.
Exposure limit(s)		

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MATERIAL SAFETY DATA SHEET **GEON E2040 WHITE 1000**

Version Number 1.0 Revision Date 01/08/2007 Page 4 of 7 Print Date 11/25/2011

Components	Value	Exposure time	Exposure type	List:
Calcium carbonate	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average (TWA):		MX OEL
	20 mg/m3	Short Term Exposure Limit (STEL):		MX OEL
Titanium dioxide	10 mg/m3	Time Weighted Average (TWA):		ACGIH
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	20 mg/m3	Short Term Exposure Limit (STEL):	as Ti	MX OEL

9. PHYSICAL AND CHEMICAL PROPERTIES

- Form Appearance Color Odor Melting point/range Boiling Point: Water solubility
- Solid
 Pellets, powder
 WHITE
 Very faint
 Not determined
 Not applicable
 Insoluble
- Evaporation rate Specific Gravity: Bulk density Vapor pressure Vapour density pH
- Not applicableNot determined
- : Not established
- : Not applicable
- : Not applicable
- : Not applicable

10. STABILITY AND REACTIVITY

Stability	:	Stable.
Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	:	Incompatible with strong acids and oxidizing agents., Avoid contact with acetal homopolymers and acetal copolymers during processing.
Hazardous decomposition products	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. Prolonged heating (approximately 30 minutes or more) above 392 °F (200 °C) or short term heating at 482 °F (250 °C) may result in product decomposition and evolution of carbon monoxide and hydrogen chloride.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

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MATERIAL SAFETY DATA SHEET **GEON E2040 WHITE 1000**

Version Number 1.0 Revision Date 01/08/2007 Page 5 of 7 Print Date 11/25/2011

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CAS-No.	Chemical Name	Effect	Target Organ
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.
1317-65-3	Calcium carbonate	Irritant	Eyes, Skin.
		Systemic effects	Eyes, Skin, Respiratory system.

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
13463-67-7	Titanium dioxide	no	2B	no

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.

2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

Persistence and degradability	: Not readily biodegradable.
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Environmental Toxicity	: Adverse ecological impact is not known or expected under normal use
Bioaccumulation Potential	: No data available
Additional advice	: Not applicable
	13. DISPOSAL CONSIDERATIONS
Product	: Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste materia has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Not regulated for transportation.
ICAO/IATA (air)	: Not regulated for transportation.

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MATERIAL SAFETY DATA SHEET **GEON E2040 WHITE 1000**

Version Number 1.0 Revision Date 01/08/2007 Page 6 of 7 Print Date 11/25/2011

IMO / IMDG (maritime)		
	15.	REGULATORY INFORMATION
US Regulations:		
OSHA Status	:	Classified as hazardous based on components.
TSCA Status	:	All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardous	Subs	tances (40 CFR 302)
Not applicable		
California Proposition 65	:	Not applicable
SARA Title III Section 302 Ex	treme	ly Hazardous Substance
	dentif	fied under this section, this product is Not Applicable under this regulation
Unless specific chemicals are id SARA Title III Section 313 To	dentif oxic C	Tied under this section, this product is Not Applicable under this regulation hemicals:
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Unless specific chemicals are id SARA Title III Section 313 To Unless specific chemicals are id Canadian Regulations: National Pollutant Relea Not applicable WHMIS Classification	dentif oxic Cl dentif ase In	Tied under this section, this product is Not Applicable under this regulation hemicals: Tied under this section, this product is Not Applicable under this regulation ventory (NPRI) Not controlled. All components of this product are on the Canadian Domestic
Unless specific chemicals are is SARA Title III Section 313 To Unless specific chemicals are is Canadian Regulations: National Pollutant Relea Not applicable WHMIS Classification DSL	dentif oxic Cl dentif ase In :	Tied under this section, this product is Not Applicable under this regulati hemicals: Tied under this section, this product is Not Applicable under this regulation ventory (NPRI) Not controlled. All components of this product are on the Canadian Domestic
Unless specific chemicals are is SARA Title III Section 313 To Unless specific chemicals are is Canadian Regulations: National Pollutant Relea Not applicable WHMIS Classification DSL National Inventories:	dentif oxic Cl dentif ase In : :	 The index of this product is Not Applicable under this regulation The index of this product is Not Applicable under this regulation The index of this product is Not Applicable under this regulation The index of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

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MATERIAL SAFETY DATA SHEET **GEON E2040 WHITE 1000**

Version Number 1.0 Revision Date 01/08/2007 Page 7 of 7 Print Date 11/25/2011

Japan ENCS

: Not determined

Korea KECI : Not determined

Philippines PICCS : Not determined

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.