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MATERIAL SAFETY DATA SHEET **GEON M4820 BLACK 2999**

Version Number 1.6 Revision Date 02/06/2012

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone:Emergency telephone:	1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	GEON M4820 BLACK 2999
Product code	VC10005112
Chemical Name	Mixture
CAS-No.	Mixture
Product Use	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight percent
8-Oxa-3,5-dithia-4-stannatetradecanoic acid, 10-ethyl-4,4-dimethyl-7-oxo-, 2-ethylhexyl ester	57583-35-4	1 - 5
Stannane, methyltris(2- ethylhexyloxycarbonylmethylthio)-	57583-34-3	1 - 5

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating or processing. The end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	:	Inhalation, Ingestion, Skin contact
Acute exposure		
Inhalation	:	Resin particles, like other inert materials, can be mechanically irritating.
Ingestion	:	May be harmful if swallowed.
Eyes	:	Resin particles, like other inert materials, are mechanically irritating to eyes.
Skin	:	Experience shows no unusual dermatitis hazard from routine handling.

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Medical Conditions : None known. Aggravated by Exposure: :		
	4. FIRST AID MEASURES	
Inhalation	Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cas doubt seek medical advice.	ses of
Ingestion	Do not induce vomiting without medical advice. When symptom persist or in all cases of doubt seek medical advice.	ns
Eyes	Rinse immediately with plenty of water, also under the eyelids, f least 15 minutes. If eye irritation persists, seek medical attention	
Skin	: Wash off with soap and plenty of water. If skin irritation persist seek medical attention.	S
	5. FIRE-FIGHTING MEASURES	
Flash point	not applicable	
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media	 not applicable not applicable Not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam. 	
Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 Fullface self-contained breathing apparatus (SCBA) used in posi pressure mode should be worn to prevent inhalation of airborne contaminants. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) of fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke all possible. 	under
	ACCIDENTAL RELEASE MEASURES	
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.	
Environmental precautions	Should not be released into the environment. The product should be allowed to enter drains, water courses or the soil.	d not
Methods for cleaning up	Clean up promptly by sweeping or vacuum. Package all materia plastic, cardboard or metal containers for disposal. Refer to Sect	

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		7. HANDLING AND STORAGE
Handling	:	Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. Processing fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials.
Storage	:	Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.
8. EX	POSU	RE CONTROLS/PERSONAL PROTECTION
Respiratory protection	:	No personal respiratory protective equipment normally required. If dusty conditions occur wear appropriate respiratory protection.
Eye/Face Protection	:	Safety glasses with side-shields
Hand protection	:	Protective gloves
Skin and body protection	:	Long sleeved clothing
Additional Protective Measures	:	Safety shoes
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday. This product may contain residual vinyl chloride monomer (VCM) (CAS number 75-01-4) below 8.5 ppm (0.00085%). It is unlikely, under normal working conditions with adequate ventilation, that the exposure limits will be exceeded for residual VCM. However, the user should take the necessary precautions (e.g. mechanical ventilation, local exhaust ventilation, air-monitoring, respiratory protection, etc.) to ensure airborne levels of any vapors including VCM or dusts that may be released during heating or processing are below regulated levels.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.
Exposure limit(s)		

: pellets, powder

Specific Gravity : Not determined

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	Colour Odour Melting point/range Boiling Point: Water solubility	: 1 : 1	BLACK very faint Not determined not applicable nsoluble	Bulk density Vapour pressure Vapour density pH	::	Not established not applicable not applicable not applicable	
			10. STABILITY AND RI	EACTIVITY			
	Stability	:	Stable				
	Hazardous Polymerization	:	Will not occur.				
	Conditions to avoid	:	Keep away from oxidiz decomposition, do not o		ame.	To avoid thermal	
	Incompatible Materials	:	Incompatible with stron with acetal homopolym		-		
	Hazardous decomposition products	:	Carbon dioxide (CO2), (NOx), other hazardous Prolonged heating (app	materials, and smoke	are a	ll possible.	

 11. TOXICOLOGICAL INFORMATION

 This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing

hydrogen chloride.

health data for the individual components which comprise the mixture.

 $(200 \ ^{\circ}C)$ or short term heating at 482 $^{\circ}F$ (250 $^{\circ}C)$ may result in product decomposition and evolution of carbon monoxide and

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

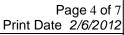
CAS-No.	Chemical Name	Effect	Target Organ
57583-35-4	8-Oxa-3,5-dithia-4- stannatetradecanoic acid, 10-ethyl-4,4-dimethyl-7- oxo-, 2-ethylhexyl ester	Irritant	Eyes, Skin.
57583-34-3	Stannane, methyltris(2- ethylhexyloxycarbonylmet hylthio)-	Irritant	Eyes, Skin.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
57583-34-3	Stannane, methyltris(2- ethylhexyloxycarbonylmet hylthio)-	Oral LD50	920 mg/kg	rat

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	12. ECOLOGICAL INFORMATION
Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Adverse ecological impact is not known or expected under normal use.
Bioaccumulation Potential	: no data available
Additional advice	: not applicable
	13. DISPOSAL CONSIDERATIONS
Product	: Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Not regulated for transportation.
ICAO/IATA	: Not regulated for transportation.
IMO/IMDG (maritime)	: Not regulated for transportation.
	15. REGULATORY INFORMATION
US Regulations:	
OSHA Status	: Classified as hazardous based on components.
TSCA Status	: All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardous	Substances (40 CFR 302)
not applicable	
California Proposition	: Not applicable

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SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

Chemical Name	CAS-No.	Weight	NPRI ID#
		percent	
Amines, C12-14-tert-alkyl, compds. with 1-[2-[5-	117527-94-3	0.10 - 1.00	
(1,1-dimethylpropyl)-2-hydroxy-3-			
nitrophenyl]diazenyl]-2-naphthalenol 1-[2-[2-			
hydrox			

WHMIS Classification : D2B

WHMIS Ingredient Disclosure List

CAS-No.	
57583-34-3	
57505 51 5	

DSL

All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:

Australia AICS	: Not determined
China IECS	: Not determined
Europe EINECS	: Not determined
Japan ENCS	: Not determined
Korea KECI	: Not determined
Philippines PICCS	: Not determined

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16. OTHER INFORMATION

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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.