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## MATERIAL SAFETY DATA SHEET **13415-01 EXPE1356 WHITE**

Version Number 1.0 Revision Date 01/03/2008

Page 1 of 7 Print Date 12/3/2011

#### 1. PRODUCT AND COMPANY IDENTIFICATION

#### POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone:Emergency telephone:	Product Stewardship (440) 930-1395 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name :	13415-01 EXPE1356 WHITE
Product code :	VC10005353
Chemical Name :	Mixture
CAS-No. :	Mixture
Product Use :	Industrial Applications

#### 2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Paraffin waxes and Hydrocarbon waxes	8002-74-2	1 - 5
Titanium dioxide	13463-67-7	1 - 5
Calcium carbonate	1317-65-3	10 - 30

#### 3. HAZARDS IDENTIFICATION

#### **EMERGENCY OVERVIEW**

This mixture has not been evaluated as a whole. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating or processing. The end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions.

#### POTENTIAL HEALTH EFFECTS

<b>Routes of Exposure:</b>	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation	: Resin particles, like other inert materials, can be mechanically irritating.
Ingestion	: May be harmful if swallowed.
Eyes	: Resin particles, like other inert materials, are mechanically irritating to eyes.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.

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# MATERIAL SAFETY DATA SHEET 13415-01 EXPE1356 WHITE

Version Number 1.0 Revision Date 01/03/2008 Page 2 of 7 Print Date 12/3/2011

Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: Not applicable
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media	<ul> <li>Not applicable</li> <li>Not applicable</li> <li>Not applicable</li> <li>Carbon dioxide blanket, Water spray, Dry powder, Foam.</li> </ul>
Special Fire Fighting Procedures	: Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
Unusual Fire/Explosion Hazards	: May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE

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# MATERIAL SAFETY DATA SHEET 13415-01 EXPE1356 WHITE

Storage:Keep and dStorage:Keep and dRespiratory protection:No p dustyEye/Face Protection:Safet Hand protectionHand protection:ProtectionSkin and body protection:Long Additional Protective MeasuresGeneral Hygiene Considerations:Hand protection	e measures to prevent the build up of electrostatic charge. Heat in areas with appropriate exhaust ventilation. Processing fume lensates may contain combustible or toxic residue. Periodically a hoods, ducts, and other surfaces to minimize accumulation of e materials. to containers dry and tightly closed to avoid moisture absorption contamination. Keep in a dry, cool place. <b>DNTROLS/PERSONAL PROTECTION</b> bersonal respiratory protective equipment normally required. If y conditions occur wear appropriate respiratory protection. ty glasses with side-shields ective gloves g sleeved clothing ty shoes
Storage:Keep and dStorage:Keep and d <b>8. EXPOSURE CO</b> Respiratory protection:No p dustyEye/Face Protection:SafetHand protection:ProtectorSkin and body protection:Long Additional Protective MeasuresGeneral Hygiene Considerations:Hand protection	in areas with appropriate exhaust ventilation. Processing fume lensates may contain combustible or toxic residue. Periodically a hoods, ducts, and other surfaces to minimize accumulation of e materials. The containers dry and tightly closed to avoid moisture absorption contamination. Keep in a dry, cool place. <b>ONTROLS/PERSONAL PROTECTION</b> Deersonal respiratory protective equipment normally required. If y conditions occur wear appropriate respiratory protection. ty glasses with side-shields ective gloves g sleeved clothing
and d8. EXPOSURE CORespiratory protection:No p dustyEye/Face Protection:SafetHand protection:ProtectorSkin and body protection:LongAdditional Protective Measures:SafetGeneral Hygiene Considerations:Hand	contamination. Keep in a dry, cool place. <b>ONTROLS/PERSONAL PROTECTION</b> personal respiratory protective equipment normally required. If y conditions occur wear appropriate respiratory protection. ty glasses with side-shields ective gloves g sleeved clothing
Respiratory protection       :       No p dusty         Eye/Face Protection       :       Safet         Hand protection       :       Protection         Skin and body protection       :       Long         Additional Protective       :       Safet         Measures       :       Hand         General Hygiene       :       Hand         Considerations       :       Protection	personal respiratory protective equipment normally required. If y conditions occur wear appropriate respiratory protection. ty glasses with side-shields ective gloves g sleeved clothing
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Measures General Hygiene : Hand Considerations pract	ty shoes
Considerations pract	
num norm expo user venti prote VCM	dle in accordance with good industrial hygiene and safety tice. Wash hands before breaks and at the end of workday. This uct may contain residual vinyl chloride monomer (VCM) (CAS ber 75-01-4) below 8.5 ppm (0.00085%). It is unlikely, under hal working conditions with adequate ventilation, that the usure limits will be exceeded for residual VCM. However, the should take the necessary precautions (e.g. mechanical illation, local exhaust ventilation, air-monitoring, respiratory ection, etc.) to ensure airborne levels of any vapors including <i>A</i> or dusts that may be released during heating or processing are w regulated levels.
	only in areas with appropriate exhaust ventilation. Provide opriate exhaust ventilation at machinery.
Exposure limit(s)	

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## MATERIAL SAFETY DATA SHEET 13415-01 EXPE1356 WHITE

Version Number 1.0 Revision Date 01/03/2008 Page 4 of 7 Print Date 12/3/2011

Components	Value	Exposure time	Exposure type	List:
Calcium carbonate	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average (TWA):		MX OEL
	20 mg/m3	Short Term Exposure Limit (STEL):		MX OEL
Paraffin waxes and Hydrocarbon waxes	2 mg/m3	Time Weighted Average (TWA):	Fume.	ACGIH
	2 mg/m3	Time Weighted Average (TWA):	Fume.	MX OEL
	6 mg/m3	Short Term Exposure Limit (STEL):	Fume.	MX OEL
Titanium dioxide	10 mg/m3	Time Weighted Average (TWA):		ACGIH
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average (TWA):	as Ti	MX OEL
	20 mg/m3	Short Term Exposure Limit (STEL):	as Ti	MX OEL

#### 9. PHYSICAL AND CHEMICAL PROPERTIES

- Form Appearance Color Odour Melting point/range Boiling Point: Water solubility
- Solid
  pellets, powder
  WHITE
  Very faint
  Not determined
  Not applicable
  Insoluble

Evaporation rate Specific Gravity Bulk density Vapour pressure Vapour density pH Not applicable
Not determined
Not established
Not applicable
Not applicable
Not applicable

# : Not applicable

	10. STABILITY AND REACTIVITY
Stability	: Stable.
Hazardous Polymerization	: Will not occur.
Conditions to avoid	: Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	: Incompatible with strong acids and oxidizing agents., Avoid contact with acetal homopolymers and acetal copolymers during processing.
Hazardous decomposition products	<ul> <li>Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.</li> <li>Prolonged heating (approximately 30 minutes or more) above 392 °F (200 °C) or short term heating at 482 °F (250 °C) may result in product decomposition and evolution of carbon monoxide and hydrogen chloride.</li> </ul>

## MATERIAL SAFETY DATA SHEET 13415-01 EXPE1356 WHITE

#### Version Number 1.0 Revision Date 01/03/2008

Page 5 of 7 Print Date 12/3/2011

#### 11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

#### Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

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CAS-No.	Chemical Name	Effect	Target Organ
8002-74-2	Paraffin waxes and	Systemic effects	Eyes, Skin, Respiratory
	Hydrocarbon waxes		system.
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.
1317-65-3	Calcium carbonate	Irritant	Eyes, Skin.
		Systemic effects	Eyes, Skin, Respiratory
			system.

#### LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
8002-74-2	Paraffin waxes and	Oral LD50	> 2,000 mg/kg	rat
	Hydrocarbon waxes			

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
13463-67-7	Titanium dioxide	no	2B	no

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.

2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

#### **12. ECOLOGICAL INFORMATION**

:	Not readily biodegradable.
:	Adverse ecological impact is not known or expected under normal use.
:	No data available
:	Not applicable
	:

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# MATERIAL SAFETY DATA SHEET 13415-01 EXPE1356 WHITE

Version Number 1.0 Revision Date 01/03/2008 Page 6 of 7 Print Date 12/3/2011

	13. DISPOSAL CONSIDERATIONS
Product	: Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Not regulated for transportation.
ICAO/IATA (air)	: Not regulated for transportation.
IMO / IMDG (maritime)	: Not regulated for transportation.
	15. REGULATORY INFORMATION
US Regulations:	
OSHA Status	: Classified as hazardous based on components.
TSCA Status	: All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardo	us Substances (40 CFR 302)
Not applicable	
California Propositio 65	n : Not applicable
SARA Title III Section 302 I	Extremely Hazardous Substance
Unless specific chemicals are	e identified under this section, this product is Not Applicable under this regulation
SARA Title III Section 313	

PolyOne

## MATERIAL SAFETY DATA SHEET 13415-01 EXPE1356 WHITE

Version Number 1.0 Revision Date 01/03/2008 Page 7 of 7 Print Date 12/3/2011

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation		
Canadian Regulations:		
National Pollutant Release Inventory (NPRI)		
Not applicable		
WHMIS Classification	:	D2A
DSL	:	All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.
National Inventories:		
Australia AICS	:	Not determined
China IECS	:	Not determined
Europe EINECS	:	Not determined
Japan ENCS	:	Not determined
Korea KECI	:	Not determined
Philippines PICCS	:	Not determined
16. OTHER INFORMATION		

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.