MATERIAL SAFETY DATA SHEET 14854-02 EXPA85F2 TRANS 9400

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

| Telephone:Emergency telephone: | Product Stewardship (440) 930-1395 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident). |
|--------------------------------|---|
| Product name : | 14854-02 EXPA85F2 TRANS 9400 |
| Product code : | VC10006259 |
| Chemical Name : | Mixture |
| CAS-No. | Mixture |
| Product Use : | Industrial Applications |

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

There are no known hazardous components above regulatory thresholds in this product.

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating or processing. The end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions.

POTENTIAL HEALTH EFFECTS

| Routes of Exposure: | : Inhalation, Ingestion, Skin contact | | | |
|---|---|--|--|--|
| Acute exposure | | | | |
| Inhalation | : Resin particles, like other inert materials, can be mechanically irritating. | | | |
| Ingestion | : May be harmful if swallowed. | | | |
| Eyes | : Resin particles, like other inert materials, are mechanically irritating to eyes. | | | |
| Skin | : Experience shows no unusual dermatitis hazard from routine handling. | | | |
| Church and a sum a suma | Defense Section 11 for Tonical size Information | | | |
| Chronic exposure | : Refer to Section 11 for Toxicological Information. | | | |
| Medical Conditions Aggravated by Exposure: | : None known. | | | |

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| | 4. FIRST AID MEASURES | | | |
|--|---|--|--|--|
| Inhalation | : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice. | | | |
| Ingestion | : Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice. | | | |
| Eyes | Rinse immediately with plenty of water, also under the eyelids, for a least 15 minutes. If eye irritation persists, seek medical attention. | | | |
| Skin | : Wash off with soap and plenty of water. If skin irritation persists seek medical attention. | | | |
| | 5. FIRE-FIGHTING MEASURES | | | |
| Flash point | : Not applicable | | | |
| Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards | Not applicable Not applicable Not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) unde fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. | | | |
| | 5. ACCIDENTAL RELEASE MEASURES | | | |
| Personal precautions | : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls. | | | |
| Environmental precautions | : Should not be released into the environment. The product should no be allowed to enter drains, water courses or the soil. | | | |
| Methods for cleaning up | : Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods. | | | |
| | 7. HANDLING AND STORAGE | | | |
| Handling | : Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. Processing fume | | | |

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| | condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials. | | |
| Storage | : Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place. | | |
| 8. EX | POSURE CONTROLS/PERSONAL PROTECTION | | |
| Respiratory protection | : No personal respiratory protective equipment normally required. If dusty conditions occur wear appropriate respiratory protection. | | |
| Eye/Face Protection | : Safety glasses with side-shields | | |
| Hand protection | : Protective gloves | | |
| Skin and body protection | : Long sleeved clothing | | |
| Additional Protective Measures | : Safety shoes | | |
| General Hygiene Considerations | : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday. This product may contain residual vinyl chloride monomer (VCM) (CAS number 75-01-4) below 8.5 ppm (0.00085%). It is unlikely, under normal working conditions with adequate ventilation, that the exposure limits will be exceeded for residual VCM. However, the user should take the necessary precautions (e.g. mechanical ventilation, local exhaust ventilation, air-monitoring, respiratory protection, etc.) to ensure airborne levels of any vapors including VCM or dusts that may be released during heating or processing are below regulated levels. | | |
| Engineering measures | : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery. | | |
| Exposure limit(s) | | | |
| There are no known hazardo | us components above regulatory thresholds in this product. | | |
| 9 | . PHYSICAL AND CHEMICAL PROPERTIES | | |
| Form Appearance Color Odour Melting point/range Boiling Point: Water solubility | : SolidEvaporation rate: Not applicable: pellets, powderSpecific Gravity: Not determined: TRANSPARENTBulk density: Not established: Very faintVapour pressure: Not applicable: Not determinedVapour density: Not applicable: Not applicablepH: Not applicable: Insoluble: Insoluble: Not applicable | | |

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| | 1 | 0. STABILITY AND REACTIVITY | | | |
|--|--|---|--|--|--|
| Stability | : | Stable. | | | |
| Hazardous Polymerization | : Will not occur. | | | | |
| Conditions to avoid | : | : Keep away from oxidizing agents and open flame. To avoid there decomposition, do not overheat. | | | |
| Incompatible Materials | : | : Incompatible with strong acids and oxidizing agents., Avoid contact with acetal homopolymers and acetal copolymers during processing processing acetal copolymers during processing processing acetal copolymers during procesing acetal copolymers | | | |
| Hazardous decomposition products | : Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. Prolonged heating (approximately 30 minutes or more) above 392 (200 °C) or short term heating at 482 °F (250 °C) may result in product decomposition and evolution of carbon monoxide and hydrogen chloride. | | | | |
| | | | | | |
| | 11. ' | TOXICOLOGICAL INFORMATION | | | |
| | com | TOXICOLOGICAL INFORMATION | | | |
| | com | | | | |
| | com | ponents above regulatory thresholds in this product. | | | |
| There are no known hazardous | com | aponents above regulatory thresholds in this product. | | | |
| There are no known hazardous Persistence and degradability | com | aponents above regulatory thresholds in this product. 2. ECOLOGICAL INFORMATION Not readily biodegradable. Adverse ecological impact is not known or expected under normal | | | |
| There are no known hazardous Persistence and degradability Environmental Toxicity | com | aponents above regulatory thresholds in this product. 2. ECOLOGICAL INFORMATION Not readily biodegradable. Adverse ecological impact is not known or expected under normal use. | | | |
| There are no known hazardous Persistence and degradability Environmental Toxicity Bioaccumulation Potential | com 11 : : | aponents above regulatory thresholds in this product. 2. ECOLOGICAL INFORMATION Not readily biodegradable. Adverse ecological impact is not known or expected under normal use. No data available | | | |

generator of waste material has the responsibility for proper waste
classification, transportation and disposal in accordance with
applicable federal, state/provincial and local regulations.Contaminated packaging:Recycling is preferred when possible. The generator of waste
material has the responsibility for proper waste classification,
transportation and disposal in accordance with applicable federal,

state/provincial and local regulations.

14. TRANSPORT INFORMATION

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|--|--------------------------|--|-------------------------|-------------------------------|
| | | | | |
| U.S. DOT Classification | : Not regulat | ed for transportation. | | |
| ICAO/IATA (air) | : Not regulat | ed for transportation. | | |
| IMO / IMDG (maritime) | : Not regulat | ed for transportation. | | |
| | 15. REGULA | FORY INFORMATI | ION | |
| US Regulations: | | | | |
| OSHA Status | | o known hazardous co in this product. | omponents above r | egulatory |
| TSCA Status | : All compo TSCA Inve | nents of this product a ntory. | re listed on or exer | mpt from the |
| US. EPA CERCLA Hazardo | us Substances (40 C | CFR 302) | | |
| Not applicable | | | | |
| | | | | |
| | | | | |
| California Proposition 65 | n : Not applica | ble | | |
| SARA Title III Section 302 I | Extremely Hazardou | is Substance | | |
| | - | | | |
| Unless specific chemicals are | identified under th | is section, this produc | t is Not Applicable | e under this regulati |
| | | | | |
| SARA Title III Section 313 | Toxic Chemicals: | | | |
| Unless specific chemicals are | e identified under th | is section this produc | t is Not Applicable | e under this regulati |
| - | | | , and the second second | |
| Canadian Regulations: | | | | |
| National Pollutant Re | ease Inventory (NP | | | |
| Chemical Name 2-Ethylhexanoic acid zinc | aalt | CAS-No. 136-53-8 | Weight % 0.10 - 1.00 | NPRI ID# |
| Barium bis(nonylphenolate | | 28987-17-9 | 0.10 - 1.00 | |
| Barium bis(nonyipnenoiate | ;) | 28987-17-9 | 0.10 - 1.00 | |
| | | | | |
| WHMIS Classification | on : Not control | led. | | |
| DSL | | nents of this product a List (DSL) or are exe | | n Domestic |
| | | | | |
| | | | | |

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National Inventories:

| Australia AICS | : Not determined |
|-------------------|------------------|
| China IECS | : Not determined |
| Europe EINECS | : Not determined |
| Japan ENCS | : Not determined |
| Korea KECI | : Not determined |
| Philippines PICCS | : Not determined |
| | |

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.