### MATERIAL SAFETY DATA SHEET VLTPWDMB ( 0.2% Cromophtal Violet GT)

#### Version Number 1.0 Revision Date 07/22/2009

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#### 1. PRODUCT AND COMPANY IDENTIFICATION

#### POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone Emergency telephone	:	Product Stewardship (440) 930-1395 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	VLTPWDMB (0.2% Cromophtal Violet GT)
Product code	:	VC10006361
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

#### 2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight percent	
Calcium carbonate	1317-65-3	30 - 60	

#### **3. HAZARDS IDENTIFICATION**

#### **EMERGENCY OVERVIEW**

This mixture has not been evaluated as a whole. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating or processing. The end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions.

#### POTENTIAL HEALTH EFFECTS

<b>Routes of Exposure:</b>	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation	: Resin particles, like other inert materials, can be mechanically irritating.
Ingestion	: May be harmful if swallowed.
Eyes	: Resin particles, like other inert materials, are mechanically irritating to eyes.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.
Medical Conditions Aggravated by Exposure:	: None known.



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		4. FIRST AID MEASURES
Inhalation	:	Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	:	Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	:	Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
		5. FIRE-FIGHTING MEASURES
Flash point	:	not applicable
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media	: : :	not applicable not applicable Not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam.
Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	:	Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. A	CCIDENTAL RELEASE MEASURES
Personal precautions	:	Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	:	Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	:	Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
		7. HANDLING AND STORAGE
Handling	:	Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. Processing fume



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	c	ondensates may contain combu lean hoods, ducts, and other su nese materials.		
Storage		eep containers dry and tightly nd contamination. Keep in a d		absorption
8. 1	EXPOSURE	CONTROLS/PERSONAL	PROTECTION	
Respiratory protection		o personal respiratory protecti usty conditions occur wear app		
Eye/Face Protection	: S	afety glasses with side-shields		
Hand protection	: P	rotective gloves		
Skin and body protection	: L	ong sleeved clothing		
Additional Protective Measures	: S	afety shoes		
General Hygiene Considerations	ף p n n י י ע ע ע ע ע ע ע ע	fandle in accordance with good ractice. Wash hands before bro- roduct may contain residual vir- umber 75-01-4) below 8.5 ppm ormal working conditions with xposure limits will be exceeded ser should take the necessary pre- entilation, local exhaust ventilar rotection, etc.) to ensure airbor 'CM or dusts that may be relear elow regulated levels.	eaks and at the end of we nyl chloride monomer (V n (0.00085%). It is unlike a dequate ventilation, th d for residual VCM. How precautions (e.g. mechani ation, air-monitoring, res me levels of any vapors i	orkday. This /CM) (CAS ely, under at the vever, the cal piratory ncluding
Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.				
Exposure limit(s)				
Components	Value	Exposure time	Exposure type	List:
Calcium carbonate	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average (TWA):		MX OEL
20 mg/m		Short Term Exposure Limit (STEL):		MX OEL
	9. PHYSIC	CAL AND CHEMICAL PRO	PERTIES	
Form	: solid			applicable

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Appearance

Oc M Bo	blour dour elting point/range biling Point: fater solubility	: ve : N : no	URPLE ery faint ot determined ot applicable soluble	Bulk density Vapour pressure Vapour density pH	
			0. STABILITY AND	REACTIVITY	
St	ability	:	Stable		
Ha	azardous Polymerization	:	Will not occur.		
Co	onditions to avoid	:	Keep away from oxi decomposition, do n	dizing agents and open first overheat.	lame. 7

: pellets, powder

With acetal homopolymers and acetal copolymers during processing.
 Hazardous decomposition products
 Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. Prolonged heating (approximately 30 minutes or more) above 392 °F (200 °C) or short term heating at 482 °F (250 °C) may result in product decomposition and evolution of carbon monoxide and hydrogen chloride.

#### **11. TOXICOLOGICAL INFORMATION**

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

Incompatible Materials

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
1317-65-3	Calcium carbonate	Irritant	Eyes, Skin.
		Systemic effects	Eyes, Skin, Respiratory
			system.

#### **12. ECOLOGICAL INFORMATION**

Persistence and degradability	:	Not readily biodegradable.
Environmental Toxicity	:	Adverse ecological impact is not known or expected under normal use.
Bioaccumulation Potential	:	no data available
Additional advice	:	not applicable

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Specific Gravity

: Incompatible with strong acids and oxidizing agents., Avoid contact

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Not determined

Not established not applicable not applicable not applicable

To avoid thermal



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	13. DISPOSAL CONSIDERATIONS
Product	: Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Not regulated for transportation.
ICAO/IATA	: Not regulated for transportation.
IMO / IMDG (maritime)	: Not regulated for transportation.
	15. REGULATORY INFORMATION
US Regulations:	
OSHA Status	: Classified as hazardous based on components.
TSCA Status	: All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardou	us Substances (40 CFR 302)
not applicable	
California Propositior 65	n : Not applicable
SARA Title III Section 302 E	Extremely Hazardous Substance
Unless specific chemicals are	identified under this section, this product is Not Applicable under this regula
SARA Title III Section 313 T	oxic Chemicals:

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Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation							
Canadian Regulations:	Canadian Regulations:						
National Pollutant Relea	National Pollutant Release Inventory (NPRI)						
not applicable							
WHMIS Classification	:	Not controlled.					
DSL	:	All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.					
National Inventories:							
Australia AICS	:	Listed					
China IECS	:	Listed					
Europe EINECS	:	Listed					
Japan ENCS	:	Listed					
Korea KECI	:	Listed					
Philippines PICCS	:	Listed					
		16. OTHER INFORMATION					

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.