



POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

16795-05 EXP HTX LP436C BLACK 2880

Version Number 1.0
Revision Date 04/22/2013

Page 1 of 9
Print Date 4/22/2013

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION
33587 Walker Road, Avon Lake, OH 44012

Telephone : 1 (440) 930-1000 or 1 (866) POLYONE
Emergency telephone : CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure
number or accident).
Product name : 16795-05 EXP HTX LP436C BLACK 2880
Product code : VC10009229
Chemical Name : Mixture
CAS-No. : Mixture
Product Use : Industrial Applications

2. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS-No.	Weight percent
Styrene	100-42-5	0.1 - 1
Carbon black	1333-86-4	1 - 5
Paraffin waxes and Hydrocarbon waxes	8002-74-2	1 - 5
Dibutyltin mercaptide	10584-98-2	1 - 5

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating or processing. The end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure: : Inhalation, Ingestion, Skin contact

Acute exposure

Inhalation : Resin particles, like other inert materials, can be mechanically irritating.
Ingestion : May be harmful if swallowed.
Eyes : Resin particles, like other inert materials, are mechanically irritating to eyes.
Skin : Experience shows no unusual dermatitis hazard from routine handling.

POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

16795-05 EXP HTX LP436C BLACK 2880

Version Number 1.0
Revision Date 04/22/2013

Page 2 of 9
Print Date 4/22/2013

Chronic exposure : Refer to Section 11 for Toxicological Information.

Medical Conditions : None known.

Aggravated by Exposure:

4. FIRST AID MEASURES

- Inhalation** : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
- Ingestion** : Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
- Eyes** : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
- Skin** : Wash off with soap and plenty of water. If skin irritation persists seek medical attention.

5. FIREFIGHTING MEASURES

- Flash point** : not applicable
- Flammable Limits**
- Upper explosion limit** : not applicable
 - Lower explosion limit** : not applicable
- Auto-ignition temperature** : Not applicable
- Suitable extinguishing media** : Carbon dioxide blanket, Water spray, Dry powder, Foam.
- Special Fire Fighting Procedures** : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
- Unusual Fire/Explosion Hazards** : May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions. Carbon dioxide (CO₂), carbon monoxide (CO), oxides of nitrogen (NO_x), other hazardous materials, and smoke are all possible.

6. ACCIDENTAL RELEASE MEASURES

- Personal precautions** : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
- Environmental precautions** : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
- Methods for cleaning up** : Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal.

POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

16795-05 EXP HTX LP436C BLACK 2880

Version Number 1.0
Revision Date 04/22/2013

Page 3 of 9
Print Date 4/22/2013

7. HANDLING AND STORAGE

- Handling : Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. Processing fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials.
- Storage : Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

- Respiratory protection : No personal respiratory protective equipment normally required. If dusty conditions occur wear appropriate respiratory protection.
- Eye/Face Protection : Safety glasses with side-shields
- Hand protection : Protective gloves
- Skin and body protection : Long sleeved clothing
- Additional Protective Measures : Safety shoes
- General Hygiene Considerations : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday. This product may contain residual vinyl chloride monomer (VCM) (CAS number 75-01-4) below 8.5 ppm (0.00085%). It is unlikely, under normal working conditions with adequate ventilation, that the exposure limits will be exceeded for residual VCM. However, the user should take the necessary precautions (e.g. mechanical ventilation, local exhaust ventilation, air-monitoring, respiratory protection, etc.) to ensure airborne levels of any vapors including VCM or dusts that may be released during heating or processing are below regulated levels.
- Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

16795-05 EXP HTX LP436C BLACK 2880

Version Number 1.0

Revision Date 04/22/2013

Page 4 of 9

Print Date 4/22/2013

Components	Value	Exposure time	Exposure type	List:
Carbon black	3.5 mg/m3	Recommended exposure limit (REL):		NIOSH
	0.1 mg/m3	Recommended exposure limit (REL):		NIOSH
	3.5 mg/m3	PEL:		OSHA Z1
	3.5 mg/m3	Time Weighted Average (TWA):		OSHA Z1A
	3.5 mg/m3	Time Weighted Average (TWA):		MX OEL
	7 mg/m3	Short Term Exposure Limit (STEL):		MX OEL
	3 mg/m3	Time Weighted Average (TWA):	Inhalable fraction.	ACGIH
Paraffin waxes and Hydrocarbon waxes	2 mg/m3	Time Weighted Average (TWA):	Fume.	ACGIH
	2 mg/m3	Recommended exposure limit (REL):	Fume.	NIOSH
	2 mg/m3	Time Weighted Average (TWA):	Fume.	OSHA Z1A
	2 mg/m3	Time Weighted Average (TWA):	Fume.	MX OEL
	6 mg/m3	Short Term Exposure Limit (STEL):	Fume.	MX OEL
Styrene	20 ppm	Time Weighted Average (TWA):		ACGIH
	40 ppm	Short Term Exposure Limit (STEL):		ACGIH
	50 ppm 215 mg/m3	Recommended exposure limit (REL):		NIOSH
	100 ppm 425 mg/m3	Short Term Exposure Limit (STEL):		NIOSH
	100 ppm	Time Weighted Average (TWA):		OSHA Z2
	200 ppm	Ceiling Limit Value:		OSHA Z2
	600 ppm	Maximum concentration:		OSHA Z2
	50 ppm 215 mg/m3	Time Weighted Average (TWA):		OSHA Z1A
	100 ppm 425 mg/m3	Short Term Exposure Limit (STEL):		OSHA Z1A
	50 ppm 215 mg/m3	Time Weighted Average (TWA):		MX OEL
100 ppm 425 mg/m3	Short Term Exposure Limit (STEL):		MX OEL	
Dibutyltin mercaptide	0.1 mg/m3	Time Weighted Average (TWA):	as Sn	ACGIH
	0.2 mg/m3	Short Term Exposure Limit (STEL):	as Sn	ACGIH
	0.1 mg/m3	PEL:	as Sn	OSHA Z1

POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

16795-05 EXP HTX LP436C BLACK 2880

Version Number 1.0
Revision Date 04/22/2013

Page 5 of 9
Print Date 4/22/2013

	0.1 mg/m ³	Time Weighted Average (TWA):	as Sn	MX OEL
	0.2 mg/m ³	Short Term Exposure Limit (STEL):	as Sn	MX OEL

9. PHYSICAL AND CHEMICAL PROPERTIES

Form	: solid	Evaporation rate	: Not applicable
Appearance	: pellets, powder	Specific Gravity	: Not determined
Colour	: BLACK	Bulk density	: Not established
Odour	: very faint	Vapour pressure	: not applicable
Melting point/range	: Not determined	Vapour density	: not applicable
Boiling Point:	: not applicable	pH	: not applicable
Water solubility	: insoluble		

10. STABILITY AND REACTIVITY

Stability	: The product is stable if stored and handled as prescribed.
Hazardous Polymerization	: Will not occur.
Conditions to avoid	: Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	: Incompatible with strong acids and oxidizing agents., Avoid contact with acetal homopolymers and acetal copolymers during processing.
Hazardous decomposition products	: Carbon dioxide (CO ₂), carbon monoxide (CO), oxides of nitrogen (NO _x), other hazardous materials, and smoke are all possible. Prolonged heating (approximately 30 minutes or more) above 392 °F (200 °C) or short term heating at 482 °F (250 °C) may result in product decomposition and evolution of carbon monoxide and hydrogen chloride.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
100-42-5	Styrene	Irritant	Eyes, Respiratory system.
		Systemic effects	Eyes, Skin, Respiratory system, Liver, central nervous system (CNS).
1333-86-4	Carbon black	Systemic effects	Eyes, Respiratory system.
8002-74-2	Paraffin waxes and Hydrocarbon waxes	Systemic effects	Eyes, Skin, Respiratory system.

POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

16795-05 EXP HTX LP436C BLACK 2880

Version Number 1.0

Page 6 of 9

Revision Date 04/22/2013

Print Date 4/22/2013

10584-98-2	Dibutyltin mercaptide	Irritant	Eyes, Skin.
------------	-----------------------	----------	-------------

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
100-42-5	Styrene	LC50 Oral LD50	12 gm/m3 2,650 mg/kg	rat rat
1333-86-4	Carbon black	Oral LD50 Dermal LD50	> 15,400 mg/kg > 3 gm/kg	rat rabbit
8002-74-2	Paraffin waxes and Hydrocarbon waxes	Oral LD50	> 2,000 mg/kg	rat

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
100-42-5	Styrene	no	2B	no

IARC Carcinogen Classifications:

- 1 - The component is carcinogenic to humans.
- 2A - The component is probably carcinogenic to humans.
- 2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

- 1 - The component is known to be a human carcinogen.
- 2 - The component is reasonably anticipated to be a human carcinogen.

Additional Health Hazard Information:

Styrene 100-42-5 Irritating to eyes, skin, and respiratory tract with many CNS effects such as narcosis, cramps and respiratory tract paralysis.

Additional Health Hazard Information:

Carbon black 1333-86-4 Carcinogenicity: Many inhalation toxicologists believe that the tumor response observed in the referenced rat studies is species specific and does not correlate to human exposure. However, the IARC evaluation in Monograph Volume 65, issued in April 1996 concluded that, "There is sufficient evidence in experimental animals for the carcinogenicity of carbon black". Based on this evaluation, along with their evaluation of inadequate evidence of carcinogenicity in humans, IARC's overall evaluation is that "Carbon Black is possibly carcinogenic to humans (Group 2B). The IARC 2B listing only pertains to airborne, unbound carbon black particles of respirable size. Carbon Black has not been listed as a carcinogen by the National Toxicology Program (NTP) or the Occupational Safety and Health Administration (OSHA). The National Institute of Occupational Safety and Health (NIOSH) criteria document on carbon black recommends that only carbon black with PAH (polynuclear aromatic hydrocarbon) levels greater than 0.1% be considered suspect carcinogens.

12. ECOLOGICAL INFORMATION

Persistence and degradability : Not readily biodegradable.

POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

16795-05 EXP HTX LP436C BLACK 2880

Version Number 1.0
Revision Date 04/22/2013

Page 7 of 9
Print Date 4/22/2013

Environmental Toxicity : Adverse ecological impact is not known or expected under normal use.

Bioaccumulation Potential : no data available

Additional advice : not applicable

13. DISPOSAL CONSIDERATIONS

Product : Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

Contaminated packaging : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

14. TRANSPORT INFORMATION

U.S. DOT Classification : Not regulated for transportation.

ICAO/IATA : Not regulated for transportation.

IMO/IMDG (maritime) : Not regulated for transportation.

15. REGULATORY INFORMATION

US Regulations:

OSHA Status : Classified as hazardous based on components.

TSCA Status : All components of this product are listed on or exempt from the TSCA Inventory.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

California Proposition : Not applicable
65

SARA Title III Section 302 Extremely Hazardous Substance

POLYONE CORPORATION**MATERIAL SAFETY DATA SHEET****16795-05 EXP HTX LP436C BLACK 2880**

Version Number 1.0

Page 8 of 9

Revision Date 04/22/2013

Print Date 4/22/2013

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Chemical Name	CAS-No.	Weight percent
STYRENE	100-42-5	0.10 - 1.00

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

Chemical Name	CAS-No.	Weight percent	NPRI ID#
Styrene	100-42-5	0.10 - 1.00	

WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

CAS-No.
1333-86-4
100-42-5
10584-98-2

DSL : All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:

Australia AICS : Not determined

China IECS : Not determined

Europe EINECS : Listed

Japan ENCS : Not determined

Korea KECI : Not determined

Philippines PICCS : Not determined

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The



POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

16795-05 EXP HTX LP436C BLACK 2880

Version Number 1.0

Revision Date 04/22/2013

Page 9 of 9

Print Date 4/22/2013

information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.