PolyOne

MATERIAL SAFETY DATA SHEET ADVEX L6105 BLACK

Version Number 1.0 Revision Date 04/10/2014

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POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012				
Telephone Emergency telephone number	:	1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).		
Product name	:	ADVEX L6105 BLACK		
Product code	:	VC10009983		
Chemical Name	:	Mixture		
CAS-No.	:	Mixture		
Product Use	:	Industrial Applications		

Components	CAS-No.	Weight percent
Talc	14807-96-6	10 - 30

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating or processing. The end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation	: Resin particles, like other inert materials, can be mechanically irritating.
Ingestion	: May be harmful if swallowed.
Eyes	: Resin particles, like other inert materials, are mechanically irritating to eyes.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.

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Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIREFIGHTING MEASURES
Flash point	: not applicable
Flammable Limits Upper explosion limit Lower explosion limit Auto-ignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 not applicable not applicable Not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat

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condensates may contain combustible or toxic residue. Period clean hoods, ducts, and other surfaces to minimize accumulatio these materials.Storage:Keep containers dry and tightly closed to avoid moisture absor and contamination. Keep in a dry, cool place. 8. EXPOSURE CONTROLS/PERSONAL PROTECTION Respiratory protection:No personal respiratory protective equipment normally require dusty conditions occur wear appropriate respiratory protection.Eye/Face Protection:Safety glasses with side-shieldsHand protection:Dong sleeved clothingAdditional Protective:Safety shoesMeasures:Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday product may contain residual vinyl chloride monomer (VCM) number 75-01-4) below 8.5 ppm (0.00085%). It is unlikely, un normal working conditions with adequate ventilation, that the exposure limits will be exceeded for residual VCM. However, user should take the necessary precautions (e.g. mechanical ventilation, local exhaust ventilation, air-monitoring, respirator protection, etc.) to ensure airborne levels of any vapors includi VCM or dusts that may be released during heating or processir below regulated levels.	on Number 1.0 sion Date 04/10/2014		Page 3 o Print Date <i>4/10/20</i>
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Respiratory protection : No personal respiratory protective equipment normally require dusty conditions occur wear appropriate respiratory protection. Eye/Face Protection : Safety glasses with side-shields Hand protection : Protective gloves Skin and body protection : Long sleeved clothing Additional Protective : Safety shoes General Hygiene : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday product may contain residual vinyl chloride monomer (VCM) number 75-01-4) below 8.5 ppm (0.00085%). It is unlikely, un normal working conditions with adequate ventilation, that the exposure limits will be exceeded for residual VCM. However, user should take the necessary precautions (e.g. mechanical ventilation, local exhaust ventilation, air-monitoring, respirator protection, etc.) to ensure airborne levels of any vapors includi VCM or dusts that may be released during heating or processir below regulated levels.	Storage	:	Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.
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Skin and body protection: Long sleeved clothingAdditional Protective Measures: Safety shoesGeneral Hygiene Considerations: Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday product may contain residual vinyl chloride monomer (VCM) number 75-01-4) below 8.5 ppm (0.00085%). It is unlikely, un normal working conditions with adequate ventilation, that the exposure limits will be exceeded for residual VCM. However, user should take the necessary precautions (e.g. mechanical ventilation, local exhaust ventilation, air-monitoring, respirator protection, etc.) to ensure airborne levels of any vapors includi VCM or dusts that may be released during heating or processir below regulated levels.	Eye/Face Protection	:	Safety glasses with side-shields
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		:	practice. Wash hands before breaks and at the end of workday. This product may contain residual vinyl chloride monomer (VCM) (CAS number 75-01-4) below 8.5 ppm (0.00085%). It is unlikely, under normal working conditions with adequate ventilation, that the exposure limits will be exceeded for residual VCM. However, the user should take the necessary precautions (e.g. mechanical ventilation, local exhaust ventilation, air-monitoring, respiratory protection, etc.) to ensure airborne levels of any vapors including VCM or dusts that may be released during heating or processing are
Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provid appropriate exhaust ventilation at machinery.			
Exposure limit(s)	Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

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Components	Value	Exposure time	Exposure type	List:
Talc	2 mg/m3	Time Weighted Average (TWA):	Respirable fraction.	ACGIH
	2 mg/m3	Recommended exposure limit (REL):	Respirable.	NIOSH
	2 mg/m3	Time Weighted Average (TWA):	Respirable dust.	OSHA Z1A
	0.1 mg/m3	Time Weighted Average (TWA):	Respirable.	Z3
	0.3 mg/m3	Time Weighted Average (TWA):	Total dust.	Z3

9. PHYSICAL AND CHEMICAL PROPERTIES

Form
Appearance
Colour
Odour
Melting point/range
Boiling Point:
Water solubility

: pellets, powder: BLUE: very faint: Not determined

: not applicable

: insoluble

: solid

Evapouration rate Specific Gravity Bulk density Vapour pressure Vapour density pH

- Not applicable
 Not determined
 Not established
 not applicable
 not applicable
- : not applicable

10. STABILITY AND REACTIVITY

Stability	:	The product is stable if stored and handled as prescribed.
Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	:	Incompatible with strong acids and oxidizing agents., Avoid contact with acetal homopolymers and acetal copolymers during processing.
Hazardous decomposition products	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. Prolonged heating (approximately 30 minutes or more) above 392 °F (200 °C) or short term heating at 482 °F (250 °C) may result in product decomposition and evolution of carbon monoxide and hydrogen chloride.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ

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14807-96-6	Talc	Systemic effects	Eyes, Respiratory system, Skin.

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
14807-96-6	Talc	no	2B	no

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.

2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

	12. ECOLOGICAL INFORMATION
Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Adverse ecological impact is not known or expected under normal use.
Bioaccumulation Potential	: no data available
Additional advice	: not applicable
	13. DISPOSAL CONSIDERATIONS
Product	: Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Not regulated for transportation.
ICAO/IATA	: Not regulated for transportation.

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	15	. REGULATORY INFORMATION
US Regulations:		
OSHA Status	:	Classified as hazardous based on components.
TSCA Status	:	All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardous	Subs	stances (40 CFR 302)
not applicable		
California Proposition 65	:	Not applicable
SARA Title III Section 302 Ext	reme	ely Hazardous Substance
Unlass anasifis shamisals are id		fied under this section, this product is Not Applicable under this regulation
Unless specific chemicals are id	lenti	ned under uns section, uns product is Not Applicable under uns regulation
Unless specific chemicals are id	lenti	ned under uns section, uns product is Not Applicable under uns regulation
SARA Title III Section 313 Tox		
SARA Title III Section 313 Tox	kic C	
SARA Title III Section 313 Tox	kic C	Chemicals:
SARA Title III Section 313 Tox Unless specific chemicals are id	xic C lenti	Chemicals: fied under this section, this product is Not Applicable under this regulation
SARA Title III Section 313 Tox Unless specific chemicals are id Canadian Regulations:	xic C lenti	Chemicals: fied under this section, this product is Not Applicable under this regulation
SARA Title III Section 313 Tox Unless specific chemicals are id Canadian Regulations: National Pollutant Releas	xic C lenti	Chemicals: fied under this section, this product is Not Applicable under this regulation wentory (NPRI)
SARA Title III Section 313 Tox Unless specific chemicals are id Canadian Regulations: National Pollutant Releas not applicable	kic C lenti se Ir	Chemicals: fied under this section, this product is Not Applicable under this regulation eventory (NPRI)
SARA Title III Section 313 Tox Unless specific chemicals are id Canadian Regulations: National Pollutant Releas not applicable WHMIS Classification	kic C lenti se Ir	Chemicals: fied under this section, this product is Not Applicable under this regulation eventory (NPRI) D2A All components of this product are on the Canadian Domestic
SARA Title III Section 313 Tox Unless specific chemicals are id Canadian Regulations: National Pollutant Releas not applicable WHMIS Classification DSL	kic C lenti se Ir	Chemicals: fied under this section, this product is Not Applicable under this regulation eventory (NPRI) D2A All components of this product are on the Canadian Domestic
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Korea KECI : Listed

Philippines PICCS : Listed

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.